



Material - DIN 1.0213

Standard Specification for Steel Castings for Pressure Purposes

Group - Ferrous Mild Steel Alloys

Sub Group - DIN 1.0213 Castings for Pressure Purposes

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.060 - 0.100		
Silicon	Si %	0.100 max.		
Manganese	Mn %	0.200 - 0.450	Normalizing or Quenching or Solution Annealing	
Phosphorus	P %	0.020 max.		or Solution Annealing
Sulphur	S %	0.025 max.		
Aluminium	Al %	0.020 - 0.060		
Iron	Fe %	Balance		
-	-	-		
-	-	-	Mechanical Properties	
-	-		Tensile Strength in Mpa	310 - 490
-	-	-	Yield Strength in Mpa	180 min.
-	-	-	Elongation in %	30 min.
-	-	-	Reduction of Area in %	63 max.
-	-	-	Hardness in BHN	-
-	-	-	Impac <mark>t in Joule</mark>	27 J @ RT

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
EN 10213 G17CrMo5-5	BS	British	Plate, Tubes and Forging	
QSt 34-3	DIN	Germany	Plate, Tubes and Forging	
C8C	ISO	International	Casting	
1.0213	EN	European Union	Casting	
1.0213	AFNOR NF	France	Casting	
1.0213	MSZ	Hungary	Casting	
1.0213	UNI	Italy	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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